

Starting Point Formulation No: 3.3509 - 4

Water thinnable, air drying anticorrosion primer, grey,
 based on WorléeSol E 330 W

WorléeSol E 330 W	42% Water	31,00 (Worlée)
Disperbyk 190		1,00 (Byk)
Butyl glycol		3,00
K-White 105		6,60 (Lehmann & Voss)
Zinkoxid activ		0,70 (Lanxess)
Tipaque CR 57		10,10 (Ishihara / Worlée)
Flammruß 101		0,05 (Evonik Degussa)
Mistron 75-6A		4,10 (Grolmann)
Microdol Super		10,40 (Omya)
20 min Pearlmill		
Water (for rinsing)		3,00
WorléeSol E 330 W	42% Water	27,60 (Worlée)
Acrysol RM 2020		0,40 (Rohm & Haas)
W'Add 340		<u>0,50</u>
		<u>98,45</u>

pH-Value 7,0 - 8,5
 Viscosity DIN4/53211 4mm 80 - 120s
 VOC 89 g/l

100 µm on glass
 Dust free approx. 20 min
 Tack free approx. 120 min
 Saltspray 456h very good

